

JOB DESCRIPTION

TITLE: CNC Press Brake Operator

REPORTS TO: Team Leader, Fabrication

PRIMARY FUNCTION:

- Set up, program, and run CNC Press Brake.
- Form parts out of sheet metal to print specifications.
- Edit programs when adjustments are needed. Keep machine clean and lubed.
- Some secondary operations may be required such as, installing inserts, deburring, and spotwelding.
- Work in a team environment using lean manufacturing techniques, for continuous improvement.
- Perform Quality Checks
- Other duties as assigned/required

KNOWLEDGE AND EXPERIENCE:

- 2 years experience operating and setting up CNC Press Brakes, preferred.
- High school diploma, or GED.
- Ability to read a blueprint. Inspect parts visually, as well as using calipers, micrometers, height gage, protractor, etc
- Able to program, set up, and run CNC press brake. Willing to train.
- Operate a forklift.
- Must have personal hand tools.
- Able to meet deadlines
- Able to meet deadlines and withstand moderate amounts of stress

MANAGEMENT RESPONSIBILITY:

N/A