

## **JOB DESCRIPTION**

**TITLE:** CNC Press Brake Operator

**REPORTS TO:** Team Leader, Fabrication

**PRIMARY FUNCTION:**

- Set up, program, and run CNC Press Brake.
- Form parts out of sheet metal to print specifications.
- Edit programs when adjustments are needed. Keep machine clean and lubed.
- Some secondary operations may be required such as, installing inserts, deburring, and spotwelding.
- Work in a team environment using lean manufacturing techniques, for continuous improvement.
- Perform Quality Checks
- Other duties as assigned/required

**KNOWLEDGE AND EXPERIENCE:**

- 2 years experience operating and setting up CNC Press Brakes, preferred
- High school diploma, or GED
- Ability to read a blueprint. Inspect parts visually, as well as using calipers, micrometers, height gage, protractor, etc
- Able to program, set up, and run CNC press brake. Willing to train
- Operate a forklift
- Must have personal hand tools
- Able to withstand moderate amounts of stress and meet deadlines

**MANAGEMENT RESPONSIBILITY:**

N/A