	MODEL NUMBER: PD181-618 & PD181-618-PAN PD181-660 & PD181-660-PAN	Document Number: PD196-070R5
	Table Mount Installation Instructions	Page 1 of 3

Scope:

To install a PDi Table Mount.

Note: The maximum capacity for these mounts are 25 pounds for **PD181-618** (and **PD181-618-PAN**) and 55 pounds for **PD181-660** (and **PD181-660-PAN**)

Tool List:

1. Safety Glasses/Goggles
2. P1 or P2 Phillips Screwdriver
3. Level
4. 5/32" Allen wrench
5. 7/16" Socket wrench

Safety Steps:

1. Always wear safety glasses/goggles to prevent injury from debris.
2. Follow the installation/removal instructions for existing products.

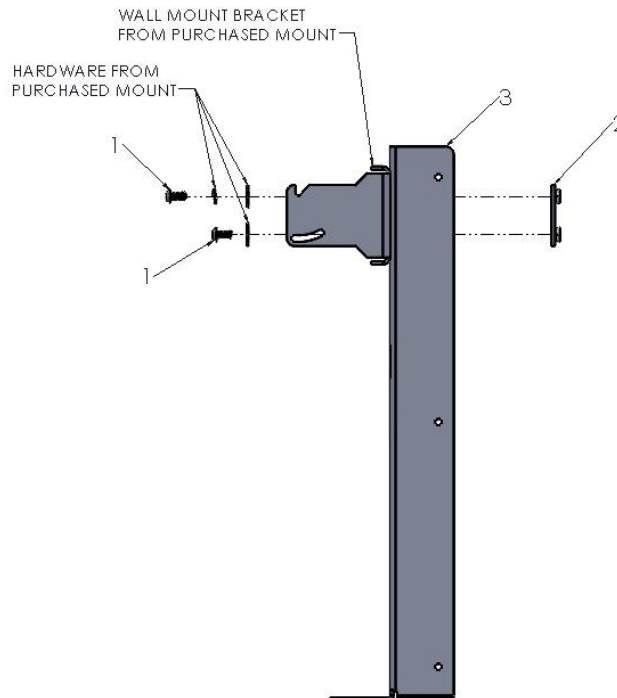
Bill of Materials:


ITEM	PART NUMBER	DESCRIPTION	QTY
1	PDIBHSCS252050	1/4-20 X 0.5" BUTTON HEAD SOCKET CAP SCREW	2
2	PD181-619	NUT PLATE (FOR PD181-618 AND PD181-660 ONLY)	1
3	PD181-620	STAND	1
4	PD168-004	PAN OPTION KIT (FOR PD181-618-PAN & PD181-660-PAN ONLY)	1
5	PD181-618-S	STIFFENER (FOR PD181-660 & PD181-660-PAN)	1
6	PDIPPHMS103250	10-32 X 0.5" PAN HEAD MACHINE SCREW (FOR PD181-660 & PD181-660-PAN)	6

Installation Procedure for PD181-618 & PD181-660:

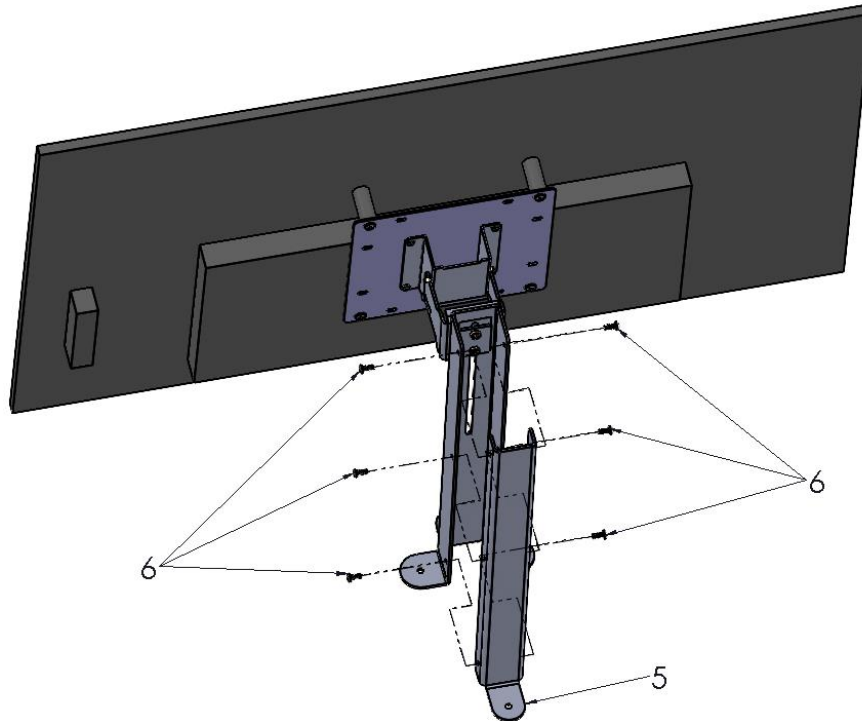
1. Securely mount the Stand, **PD181-620**, (#4) to the table surface using customer supplied 1/4" fasteners.
2. Attach the wall mount bracket from the purchased mounting kit to the Stand, **PD181-620**, (#4) using the Nut Plate, **PD181-619**, (#3), two (2) Button Head Screws, **PDIBHSCS252050**, (#1) and any hardware included with the purchased mount to attach the mount to the wall as shown.

Note: This mount has an adjustable mounting height feature. Determine the proper mounting height and securely tighten the two (2) Button Head Screws, **PDIBHSCS252050** (#1).



	MODEL NUMBER: PD181-618 & PD181-618-PAN PD181-660 & PD181-660-PAN	Document Number: PD196-070R5
	Table Mount Installation Instructions	Page 2 of 3

- Mount the PDi TV following the provided installation instructions.
- If installing **PD181-660**, attach the Stiffener, **PD181-618-S**, (#5) to the Stand, **PD181-620**, (#3) using six (6) Pan Head Screws, **PDIPPHMS103250**, (#6). And bolt the Stiffener, **PD181-618-S**, (#5) using a customer supplied 1/4" fastener.

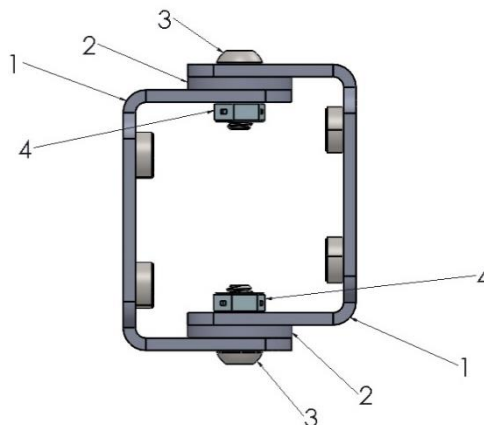



Bill of Materials for PD168-004:

ITEM	PART NUMBER	DESCRIPTION	QTY
1	PD181-607	SHORT LCD CLEVIS	2
2	PDI1172	FRICTION WASHER	2
3	PDIBHSCS252062	1/4-20 X 0.625" BUTTON HEAD SOCKET CAP SCREW	2
4	PDISLN2520	1/4-20 STOVER LOCK NUT	2
5	PDIBHSCS252050	1/4-20 X 0.5" BUTTON HEAD SOCKET CAP SCREW	2
6	PDIFW25	1/4" FLAT WASHER	4

Assembly Procedure for PD168-004:

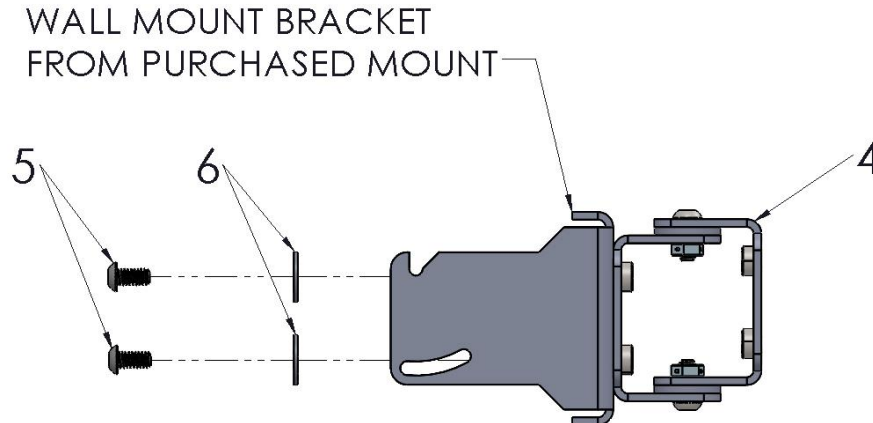
- Assemble the Pan Option Kit, **PD168-004**, (#4) using two (2) Button Head Screws, **PDIBHSCS252062**, (#3) as shown below.
- Tighten the fasteners until a small amount of resistance is present.



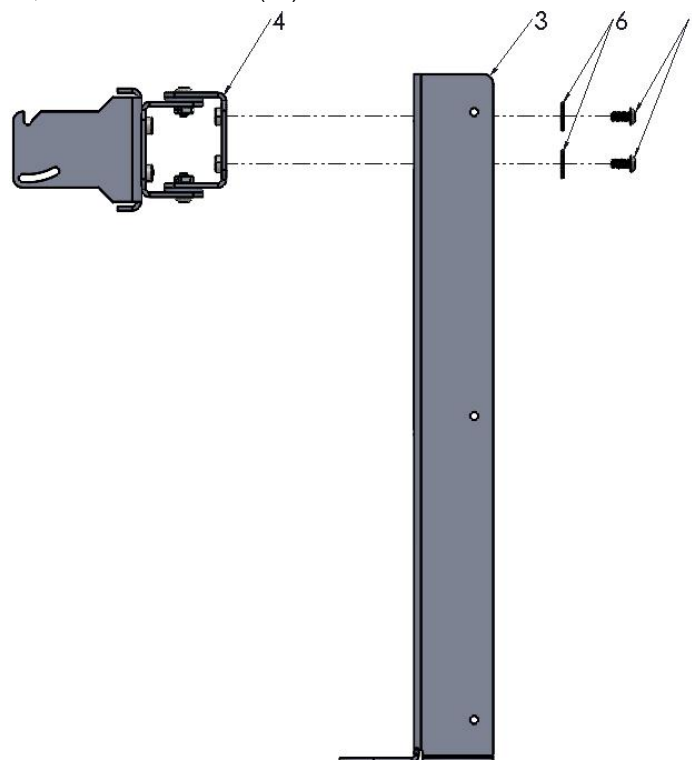
	MODEL NUMBER: PD181-618 & PD181-618-PAN PD181-660 & PD181-660-PAN	Document Number: PD196-070R5
	Table Mount Installation Instructions	Page 3 of 3

Installation Procedure for PD181-618-PAN & PD181-660-PAN:

1. Securely mount the Stand, **PD181-620**, (#4) to the table surface using customer supplied 1/4" fasteners.
2. Attach the wall mount bracket from the purchased mounting kit to the Pan Option Kit, **PD168-004**, (#4) using two (2) Button Head Socket Cap Screws, **PDIBHSCS252050**, (#5) from the Pan Option Kit and two (2) Flat Washers, **PDIFW25**, (#6) from the Pan Option Kit.



3. Attach the Pan Option Kit, **PD168-004**, (#4) to the Stand, **PD181-620**, (#3) using two (2) Button Head Socket Cap Screws, **PDIBHSCS252050**, (#1) and two (2) Flat Washers, **PDIFW25**, (#6) from the Pan Option Kit.
 Note: This mount has an adjustable mounting height feature. Determine the proper mounting height and securely tighten the two (2) Button Head Screws, **PDIBHSCS252050** (#1).



4. Mount the PDi TV following the provided installation instructions.
5. If installing **PD181-660-PAN**, attach the Stiffener, **PD181-618-S**, (#5) to the Stand, **PD181-620**, (#3) using six (6) Pan Head Screws, **PDIPPHMS103250**, (#6). And bolt the Stiffener, **PD181-618-S**, (#5) using a customer supplied 1/4" fastener as shown above.